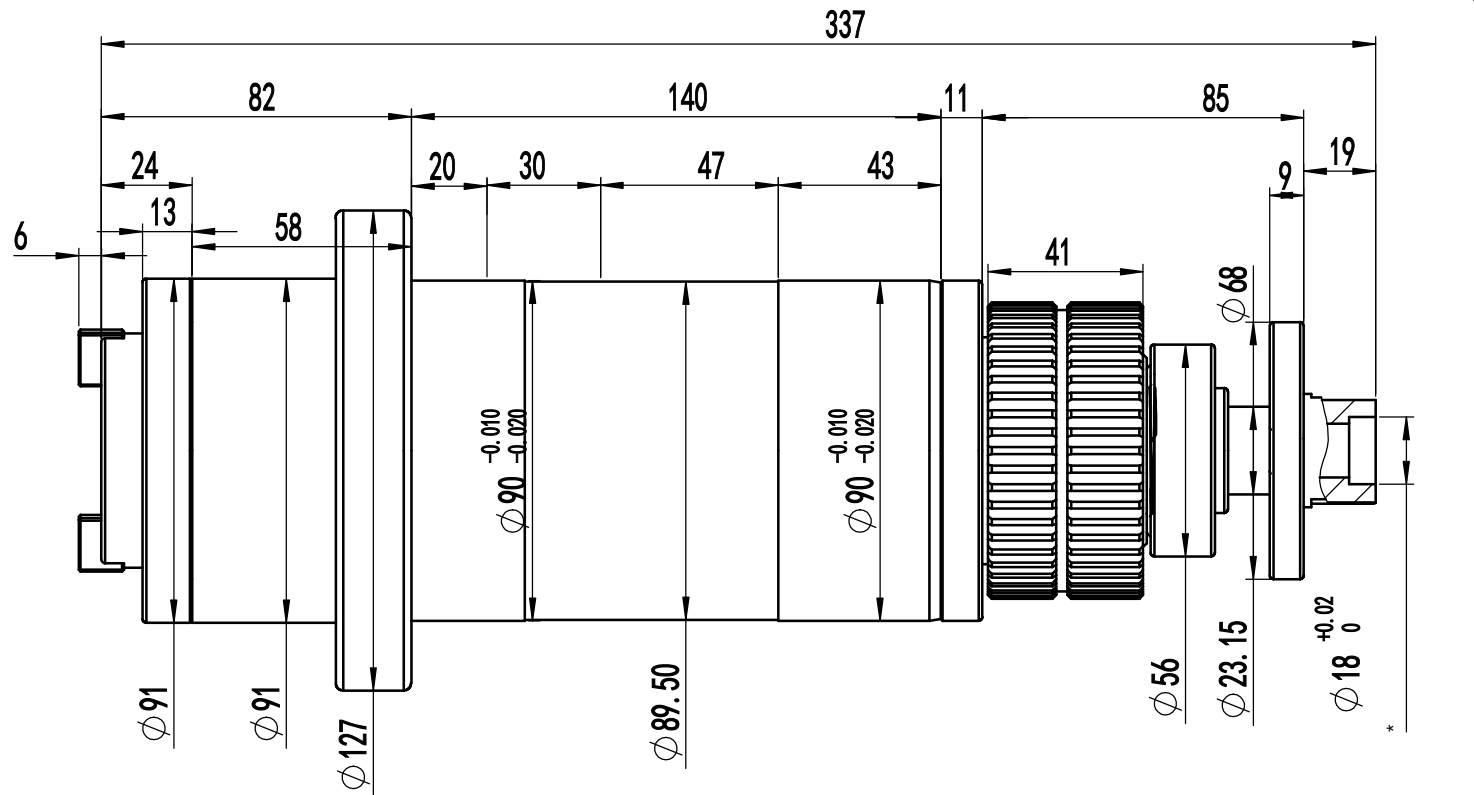
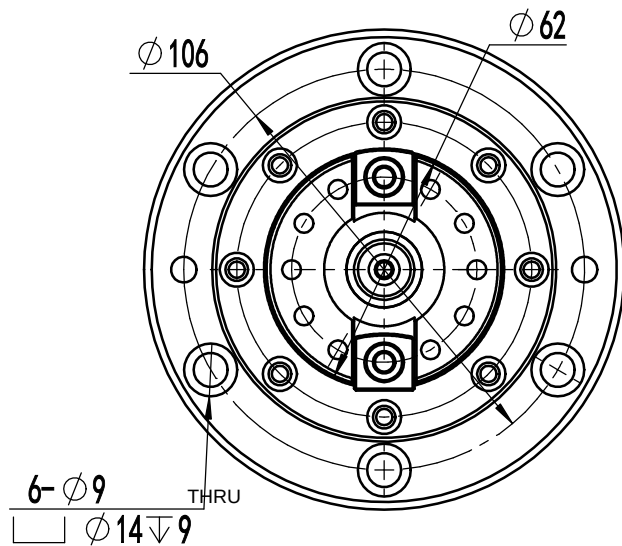




3.2  
OTHER  
UNSPECIFIED CHAMFER 1x45 deg

| TECHNICAL INFORMATION   |                   | BT30-90 THROUGH-SPINDLE COOLANT |                          |               |                   |
|-------------------------|-------------------|---------------------------------|--------------------------|---------------|-------------------|
| SPECIFICATION           | BT30-90           | BEARING SPECIFICATION           | FRONT 7008*3 REAR 7007*2 | DRIVE TYPE    | BELT DRIVE(5M50T) |
| TOOL CLAMPING           | 4-SEGMENT GRIPPER | TAPER RUNOUT                    | 0.002 mm                 | BALANCE GRADE | G1                |
| MAXIMUM SPEED           | 6000 RPM          | BEARING LUBRICATION             | GREASE                   | DRAWBAR FORCE | 300 kg+/-50       |
| THROUGH-SPINDLE COOLANT | OPTIONAL          | TEST BAR RUNOUT AT NOSE         | 0.003 mm                 | MOUNTING      | VERTICAL          |
| TOOL HOLDER TAPER       | BT30              | BEARING TEMPERATURE RISE        | AMBIENT +20 deg          |               |                   |
| COOLING                 | OPTIONAL          | TEST BAR RUNOUT AT 300 MM       | 0.008 mm                 |               |                   |